Welcome to R-Steel Group

江阴荣港集团欢迎您

Catalogue 目录

其他-产品及项目展示-Product and project display

一、荣港概况 Company Profile

江阴荣港管件制造有限公司成立于 2008 年 3 月 18 日，专业从事大口径厚壁直缝埋弧焊接（LSAW）钢管的生产和销售。产品广泛应用于海洋平台、海工模块、海上风电导管架基础、桥梁及码头基础桩管、陆上特高压电塔结构用管、高层建筑建筑结构用管、港口机械用焊接圆管等各国大型政府工程。

历经十多年的发展，公司拥有 10000 吨、6000 吨、4000 吨、3600 吨等全套系列大型 JCOE 成型机组生产线，200mm、180mm、150mm、130mm、100mm 厚等多条三辊卷制钢管生产线，并配套完善的防腐生产线，各类埋弧焊接钢管年综合生产能力达 30 万吨。

卓越的质量体系是荣港快速发展的基石，公司先后通过美国石油协会 API2B、美国船级社 ABS 海工、法国船级社 BV 海工、欧盟质量认证全套体（EN10219，EN1090 EXC4， EN10210， ISO3834）ISO9001 质量管理体系、ISO14001 环境管理体系、ISO45001 职业健康安全管理体系认证，严格的 QA/QC 体系让每一根荣钢制造的钢管都成为客户满意的精品。荣港产品销往全球超过 65 个国家和地区，拥有广泛的售后服务网络，质量稳定可靠享誉海内外。

公司生产基地位于江苏省江阴市国家级高新区，距离南京钢铁 150 公里，距离沙钢集团 40 公里，距离兴澄特钢仅 5 公里，钢材原料供应方便快捷经济。距江阴港 10 公里，距离常熟港 38km，距上海港 120km，超大型构件运输极为便利，可直达长江沿岸，水陆交通便捷，物流成本低廉。

Jiangyin Ronggang Pipeline Manufacturing Co., Ltd (R-STEEL) was founded on 18th March, 2008, specialized into production and sales of large scale longitudinally submerged arc welding (LSAW) steel pipes. Our products are widely used in offshore platforms, marine modular, offshore wind-turbine jacket platforms, pillars/dock pilings, onshore UHV tower structural pipes, loft building structural pipes, harbor machinery welded tubular pipes, etc .. mainly in large governmental projects.

During the past 10-years development, we are in possession of 10000 tons, 6000 tons, 4000 tons, 3600 tons etc full scales large JCOE forming production lines, and 200mm, 180mm, 150mm, 130mm, 100mm thickness etc three-rollers bending machines, complete atuomatic anti-corrosion painting facility. The annual SAW pipes capacity comes to 300000 tons.

Excellent quality controlling system is the bedrock of R-STEEL's soonest developing. We get the approval of API 2B, ABS marine, BV marine, full sets of European quality certificates (EN10219, EN1090 EXC4, EN 10210, ISO3834), ISO 9001, ISO 14001, the strictly QA/QC system assure every single pipe fabricated by R-STEEL to be the client's satisfied high-quality merchandise. R-STEEL exports goods to over 65 countries and areas, possessing wide after-sales service internet, enjoying high reputation in the world market.

R-STEEL is located in National high-tech. development industrial zone, 150km far to Nanjing Iron steel, 40km to Shagang group, and 5km to Xingcheng special steel away, which make supplies of the base materials in convenient and economical way. Moreover it is 10km to Jiangyin port, 38km to Changsu port, and 120km away to Shanghai port, which is convenient delivery for oversized products, all goods could be reached to bank of Yangze River. Since the convenient inland/water transportation, the logistic cost advantage is evidently.

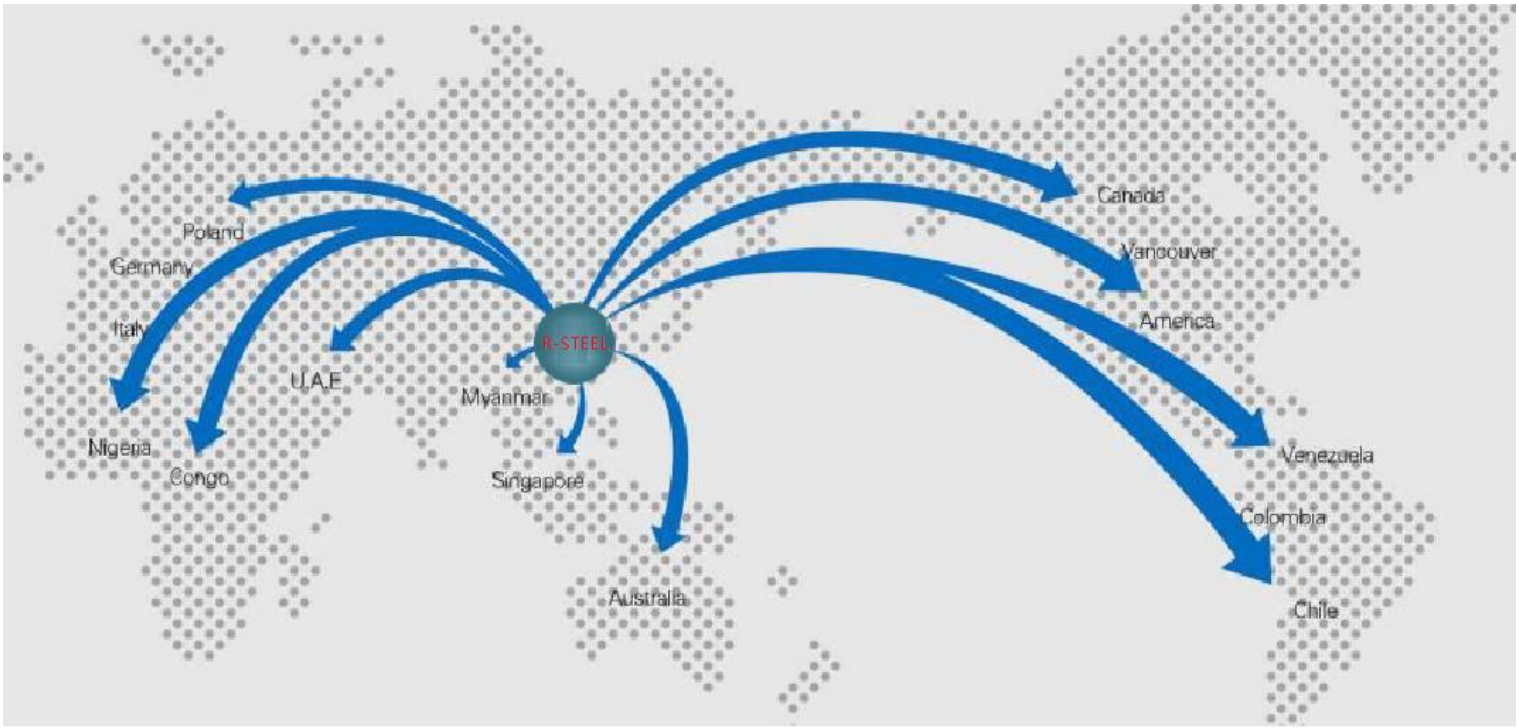



二、全球营销网络

Global marketingnet work

营销网络覆盖全国，北美、南美设海外办事处，产品销往北美、南非、澳洲、欧洲、非洲、中东以及东南业等地区。

Global marketing network covers North America, South America, Europe, Africa, Middle East and Southeast Asia,etc.



三、公司证书及质量管理体系

Company certificate and quality management system

营业执照 business license of a corporation

统一社会信用代码
91320281673027099 1 (1/1)

营业执照
（副 本）

编号 320281000201903040343

扫描二维码登录"国家企业信用信息公示系统"了解更多登记、备案、许可、监管信息。

名 称 江阴荣港管件制造有限公司
类 型 有限责任公司
法定代表人 谭毅
经营范围 金属管件、金属桶的制造、加工；金属材料、五金交电、电子产品、机械设备、建材、纺织原料、化工产品（不含危险品）、日用百货的销售。（依法须经批准的项目，经相关部门批准后方可开展经营活动）

注册资本 2700万元整
成立日期 2008年03月18日
营业期限 2008年03月18日至2028年03月17日
住 所 江阴市城东街道山观东定路2号

登记机关 江阴市行政审批局

2019 年 03 月 01 日

国家企业信用信息公示系统网址：http://www.gsxt.gov.cn
市场主体应当于每年1月1日至6月30日通过国家企业信用信息公示系统报送公示年度报告。
国家市场监督管理总局监制

质量管理体系 Quality Management System

ISO 9001：2015

ACM UKAS

认证证书

兹证明

江阴荣港管件制造有限公司
统一社会信用代码：91320281673027099
注册地址
江阴市城东街道山观东定路2号
办公及生产地址
江苏省江阴国家高新技术产业开发区东定路2号

完成质量管理体系审核并符合以下标准要求

ISO 9001:2015

认证范围

直缝埋弧焊管
桩柱管和锥形缝焊管的制造

证书编号：18ACM6318Q

初次注册日期： 2018年10月29日
发 证 日 期： 2019年12月02日
证书有效期至： 2021年10月28日

ACM LIMITED 授权人签字

ACM LIMITED, Unit 5 Merus Court, Meridian Business Park, Leicester, LE19 1RJ, UK (UKAS 245)

ACM IAF UKAS

Certificate of Registration

This is to certify that the
Quality Management System
of

JIANGYIN RONGGANG PIPELINE MANUFACTURING CO.,LTD.
Unified social credit code: 91320281673027099
Registered Address
No.2, Dongding Road, Shan'guan, Chengdong Subdistrict, Jiangyin
Office & Production Address
No.2, Dongding Road, National High-tech Industrial Development Zone, Jiangyin, Jiangsu, China

Has been independently assessed and is compliant with the requirements of:

ISO 9001:2015

For the following scope of activities:

Manufacture of Straight Seam Submerged Arc Welding Pipes
Pile Pipes and Conical Welded Pipes

Certificate Number: 18ACM6318Q

Date of initial registration 29/10/2018
Date of this certificate 02/12/2019
Certificate expiry (subject to the company maintaining its system to the required standards) 28/10/2021

Authorised Signatory

ACM LIMITED, Unit 5 Merus Court, Meridian Business Park, Leicester, LE19 1RJ, UK (UKAS 245)

ISO 14001：2015

认证证书

兹证明

江阴荣港管件制造有限公司

统一社会信用代码：91320281673027099l

注册地址

江阴市城东街道山观东定路 2 号

办公及生产地址

江苏省江阴国家高新技术产业开发区东定路 2 号

完成环境管理体系审核并符合以下标准要求

ISO 14001:2015

认证范围

直缝埋弧焊管
桩柱管和锥形缝焊管的制造

证书编号：18ACM6318R

初次注册日期：	2018 年 10 月 29 日
发 证 日 期：	2019 年 12 月 02 日
证书有效期至：	2021 年 10 月 28 日

ACM LIMITED 授权人签字

ACM LIMITED, Unit 5 Merus Court, Meridian Business Park, Leicester, LE19 1RJ, UK (UKAS 245)
中国总部：艾西姆认证（上海）有限公司，中国上海市闵行区外环路 352 号 8201 室，邮政编码：201199
电话：+86 21 64305860 传真：+86 21 64881096 网址：www.acmcert.com.cn 邮箱：info@acmcert.com.cn

Certificate of Registration

This is to certify that the
Environmental Management System
of

JIANGYIN RONGGANG PIPELINE MANUFACTURING CO.,LTD.
Unified social credit code: 91320281673027099l
Registered Address
No.2, Dongding Road, Shan'guan, Chengdong
Subdistrict, Jiangyin
Office & Production Address
No.2, Dongding Road, National High-tech Industrial
Development Zone, Jiangyin, Jiangsu, China

Has been independently assessed and is
compliant with the requirements of:

ISO 14001:2015

For the following scope of activities:

Manufacture of Straight Seam Submerged Arc Welding Pipes
Pile Pipes and Conical Welded Pipes

Certificate Number: 18ACM6318R

Date of initial registration	29/10/2018
Date of this certificate	02/12/2019
Certificate expiry (subject to the company maintaining its system to the required standard)	28/10/2021

Authorised Signatory

During validity period of the certificate a surveillance audit should be carried out once within each 12 months. The label should be pasted on specified position of right side of the certificate then it is valid. The certificate can be checked out at CNCA website (www.cnca.gov.cn).

ACM LIMITED, Unit 5 Merus Court, Meridian Business Park, Leicester, LE19 1RJ, UK (UKAS 245)
Local Office-ACM (CHINA) LIMITED, Rm 8201, No 352, Waihuan Road, Minhang District, Shanghai 201199, China
T: +86 21 64305860 F: +86 21 64881096 W: www.acmcert.com.cn E: info@acmcert.com.cn

OHSAS 18001：2007

认证证书

兹证明

江阴荣港管件制造有限公司

统一社会信用代码：91320281673027099l

注册地址

江阴市城东街道山观东定路 2 号

办公及生产地址

江苏省江阴国家高新技术产业开发区东定路 2 号

完成职业健康安全管理体系审核并符合以下标准要求

OHSAS 18001:2007

认证范围

直缝埋弧焊管
桩柱管和锥形缝焊管的制造

证书编号：18ACM6318C

初次注册日期：	2018 年 10 月 29 日
发 证 日 期：	2019 年 12 月 02 日
证书有效期至：	2021 年 03 月 11 日

ACM LIMITED 授权人签字

ACM LIMITED, Unit 5 Merus Court, Meridian Business Park, Leicester, LE19 1RJ, UK (UKAS 245)
中国总部：艾西姆认证（上海）有限公司，中国上海市闵行区外环路 352 号 8201 室，邮政编码：201199
电话：+86 21 64305860 传真：+86 21 64881096 网址：www.acmcert.com.cn 邮箱：info@acmcert.com.cn

Certificate of Registration

This is to certify that the
Occupational Health and Safety Management System
of

JIANGYIN RONGGANG PIPELINE MANUFACTURING CO.,LTD.
Unified social credit code: 91320281673027099l
Registered Address
No.2, Dongding Road, Shan'guan, Chengdong
Subdistrict, Jiangyin
Office & Production Address
No.2, Dongding Road, National High-tech Industrial
Development Zone, Jiangyin, Jiangsu, China

Has been independently assessed and is
compliant with the requirements of:

OHSAS 18001:2007

For the following scope of activities:

Manufacture of Straight Seam Submerged Arc Welding Pipes
Pile Pipes and Conical Welded Pipes

Certificate Number: 18ACM6318C

Date of initial registration	29/10/2018
Date of this certificate	02/12/2019
Certificate expiry (subject to the company maintaining its system to the required standard)	11/03/2021

Authorised Signatory

During validity period of the certificate a surveillance audit should be carried out once within each 12 months. The label should be pasted on specified position of right side of the certificate then it is valid. The certificate can be checked out at CNCA website (www.cnca.gov.cn).

ACM LIMITED, Unit 5 Merus Court, Meridian Business Park, Leicester, LE19 1RJ, UK (UKAS 245)
Local Office-ACM (CHINA) LIMITED, Rm 8201, No 352, Waihuan Road, Minhang District, Shanghai 201199, China
T: +86 21 64305860 F: +86 21 64881096 W: www.acmcert.com.cn E: info@acmcert.com.cn

ISO 3834

Certificate

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 202 CHN/A-19 0010

Name and address of the manufacturer: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road ShanGuan, Chengdong Subdistrict Jiangyin City, Jiangsu Province, P.R. China**

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications: **EN ISO 3834-2**

Scope: The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road ShanGuan, Chengdong Subdistrict Jiangyin City, Jiangsu Province, P.R. China**

Test Report no.: 244127484-CA

Valid until: **July 29, 2022**

Cologne, July 30, 2019

Dr.-Eng. Achim Makowka
Certification Body for Manufacturer Qualification

TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-24

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Annex

to the certificate according ISO 3834

Certificate no.: 01 202 CHN/A-19 0010

Name and address of the manufacturer: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road ShanGuan, Chengdong Subdistrict Jiangyin City,Jiangsu Province, P.R. China**

Specifications: **EN ISO 3834-2**

Scope of production: Manufacturing of
- Pressure Equipment or parts for pressure equipment
- Steel construction or parts for steel constructions

Welding process acc. EN ISO 4063: 121, 136

Material group acc. CEN ISO/TR 15608: 2.1

Responsible welding coordinator acc. EN ISO 14731: Mr. Xuefei Zhang, Level C (IWE/IIW)

Substitute: -

Remarks: This annex is only valid in combination with the ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Cologne, July 30, 2019

Explanations:
B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev24

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Zertifikat

Überprüfung der schweißtechnischen Qualitätsanforderungen nach ISO 3834

Zertifikat Nr.: 01 202 CHN/A-19 0010

Name und Anschrift des Herstellers: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road ShanGuan, Chengdong Subdistrict Jiangyin City, Jiangsu Province, P.R. China**

Hiermit wird bescheinigt, dass der Hersteller zur Erfüllung der umfassenden Qualitätsanforderungen über folgende Voraussetzungen entsprechend der Prüfgrundlage verfügt:

- ein Qualitätssicherungssystem, das eine den Technischen Regeln entsprechende Herstellung und Prüfung der in der Prüfungsgrundlage genannten Produkte sicher stellt;
- qualifiziertes Schweiß-, Aufsichts- und Prüfpersonal;
- qualifizierte Fügeverfahren;
- betriebliche Einrichtungen die eine Herstellung und Prüfung von geschweißten Produkten sicherstellen.

Prüfgrundlage: **EN ISO 3834-2**

Geltungsbereich: Der Geltungsbereich der Überprüfung sowie weitere Einzelheiten sind der Anlage zu entnehmen.

Fertigungsstätte: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road ShanGuan, Chengdong Subdistrict Jiangyin City, Jiangsu Province, P.R. China**

Prüfbericht Nr.: 244127484-CA

Gültig bis: **29. Juli 2022**

Köln, 30. Juli 2019

Dr.-Ing. Achim Makowka
Zertifizierungsstelle für Schweißbetriebe

TÜV Rheinland Industrie Service GmbH
Zertifizierungsstelle für Schweißbetriebe
Am Grauen Stein, D-51105 Köln

M-012-D-Zert-3834-2-Rev24

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Anlage

zum Zertifikat nach ISO 3834

Zertifikat Nr.: 01 202 CHN/A-19 0010

Name und Anschrift des Herstellers: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road ShanGuan, Chengdong Subdistrict Jiangyin City,Jiangsu Province, P.R. China**

Prüfgrundlage: EN ISO 3834-2

Produktbereich: Herstellung von:
- Druckgeräten bzw. Bauteile für Druckgeräte
- Stahlkonstruktionen bzw. Bauteile für Stahlkonstruktionen

Schweißprozesse nach EN ISO 4063: 121, 136

Werkstoffgruppen nach CEN ISO/TR 15608: 2.1

Verantwortliche Schweißaufsichtsperson nach EN ISO 14731: Herr Xuefei Zhang; Stufe C (IWE/IIW)

Vertreter: -

Bemerkungen: **Diese Anlage ist nur gültig in Verbindung mit dem Zertifikat nach ISO 3834 und ersetzt nicht die im Rahmen gesetzlich geregelten Bereiche erforderlichen Nachweise.**

Köln, 30. Juli 2019

Erläuterungen:
B - technische Basiskenntnisse, S - spezielle technische Kenntnisse, C - umfassende technische Kenntnisse nach ISO 14731

TÜV Rheinland Industrie Service GmbH
Zertifizierungsstelle für Schweißbetriebe
Am Grauen Stein, D-51105 Köln

M-013-D-Zert Anlage-3834-Rev24

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EN 10210 、EN10219

Certificate

Conformity of the factory production control

according Regulation 305/2011/EU: System 2+

Certificate number: **0035-CPR-A224**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation - CPR), this certificate applies to the construction product:

Scope: **Production of hot finished structural hollow sections of non-alloy and fine grain Steels. Production of cold formed welded structural hollow sections of non-alloy and fine grain steels, see Annex**

Name and address of the manufacturer: **Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City,Jiangsu Province, P.R. China**

Manufacturing plant: Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City,Jiangsu Province, P.R. China

Specification: This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

EN 10210-1:2006 and EN 10219-1:2006

under system 2+ are applied and that the factory production control fulfills all the prescribed requirements set out above.

Validity period: This certificate was first issued on 02.08.2019 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly, but not longer than 01.08.2022.

Cologne, August 1, 2019

I.A. Dipl.-Ing. A...
Certification body for construction products

TÜV Rheinland Industrie Service GmbH
Notified Body for construction products (NB 0035)
Am Grauen Stein
51105 Köln, Deutschland
e-mail: CPR-materials@de.tuv.com

Rev. 3

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Annex to Certificate No.: 0035-CPR-A224

4. Details of Validity of the factory production control of hot finished and cold formed welded structural hollow sections of non-alloy and fine grain steels in accordance to Regulation 305/2011/EU: System 2+

	Material	Specification	Delivery Cond.	Type of Product					Technical Regulations
1	S355J2H	EN 10210-1:2006	SR	HFCHS	10	100	400	2500	EN 10210-2
2	S355J2H	EN 10210-1:2006	N	HFCHS	10	100	400	2500	EN 10210-2
3	S460NH	EN 10210-1:2006	N	HFCHS	10	65	400	2500	EN 10210-2
4	S355J2H	EN 10219-1:2006	AR	CFCHS	10	40	400	2500	EN 10219-2
5	S460MH	EN 10219-1:2006	M	CFCHS	10	40	400	2500	EN 10219-2

+AT = solution annealed; +AR = as rolled; +M = thermo mechanical treated; +N = normalized or normalizing formed; +NT = normalized and tempered; +QT = quenched and tempered; +S = soft annealed; +SR = stress relieved

EN 1090

ZERTIFIKAT

Konformität der werkseigenen Produktionskontrolle

0035-CPR-1090-1.02484.TÜVRh.2019.001

Gemäß der Verordnung (EU) Nr. 305/2011 des Europäischen Parlaments und des Rates vom 09. März 2011 (Bauproduktenverordnung - CPR), gilt dieses Zertifikat für das folgende Bauprodukt:

Bauprodukt	**Tragende Bauteile und Bausätze für Stahltragwerke bis EXC3 nach EN 1090-2**
Verwendungszweck	für tragende Konstruktionen in allen Arten von Bauwerken
CE-Kennzeichnungsmethode	ZA.3.2 und ZA.3.4 nach EN 1090-1:2009+A1:2011
	hergestellt durch oder für
Hersteller	**Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City, Jiangsu Province China**
Herstellwerk Produktionsstätte des Herstellers	Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City, Jiangsu Province China
Bestätigung	Dieses Zertifikat bescheinigt, dass alle Vorschriften über die Bewertung und Überprüfung der Leistungsbeständigkeit beschrieben im Anhang ZA der harmonisierten Norm **EN 1090-1:2009+A1:2011** entsprechend System 2+ angewendet werden und dass die werkseigene Produktionskontrolle alle hierin vorgeschriebenen Anforderungen erfüllt.
Datum der Erstausstellung	01.08.2019
Nächstes Überwachungsaudit	31.07.2020
Gültigkeitsdauer	Dieses Zertifikat bleibt gültig, solange sich die in der harmonisierten Norm genannten Prüfverfahren und/oder Anforderungen der werkseigenen Produktionskontrolle zur Bewertung der Leistung der erklärten Merkmale nicht ändern und das Produkt und die Herstellungsbedingungen im Herstellwerk nicht wesentlich geändert werden.
Bemerkungen	siehe Rückseite
Ausstellungsort/-datum	Cologne, 01.08.2019 Yu Wei

Dipl.-Ing. Makowka, Leiter der Zertifizierungsstelle

www.tuv.com — IAF — DAkkS Deutsche Akkreditierungsstelle D-ZE-11052-07-00 — TÜVRheinland® Genau. Richtig.

Schweißzertifikat

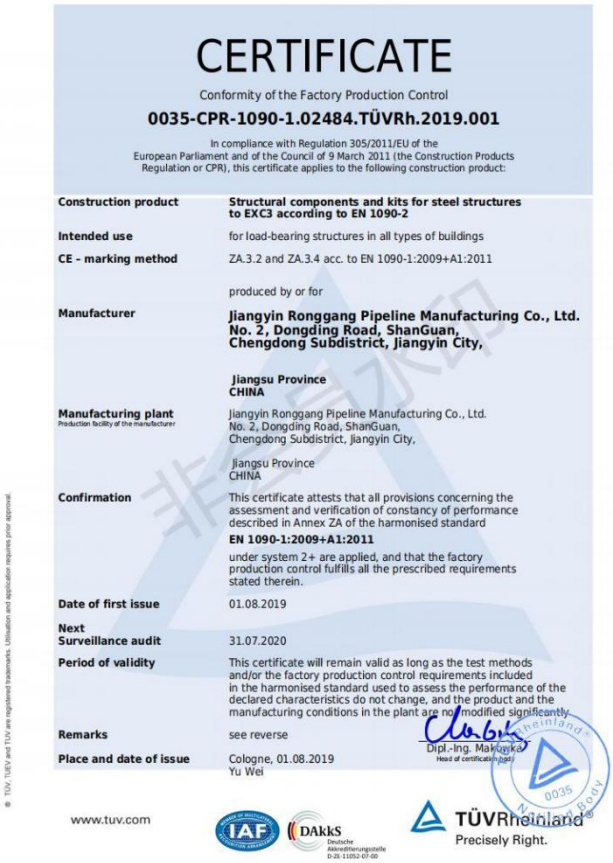
TÜVRh-EN1090-2.02439.2019.001

in Übereinstimmung mit EN 1090-1, Tabelle B.1 zum Schweißen von Stahltragwerken nach DIN EN 1090-2

Hersteller	**Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City, Jiangsu Province CHINA**
Technische Spezifikation	**EN 1090-2:2018**
Ausführungsklasse	**EXC3 nach EN 1090-2**
Schweißprozess(e) (Referenznummer nach DIN EN ISO 4063)	121 - Unterpulverschweißen mit Massivdrahtelektrode; 136 - MAG-Schweißen mit schweißpulvergefüllter Drahtelektrode
Werkstoffgruppe	-
Verantwortliche Schweißaufsichtsperson (Titel, Vorname, Name, Qualifikation, Geburtsdatum)	Zhang Xuefei, IWE — geb. am: 03.06.1985
Vertreter (Titel, Vorname, Name, Qualifikation, Geburtsdatum)	-
Bestätigung	Auf Grundlage der Bestimmungen der oben genannten technischen Spezifikation wurden alle Anforderungen an das Schweißen erfüllt.
Gültigkeitsbeginn	01.08.2019
Gültigkeitsdauer	31.07.2020
Bemerkungen	-
Ausstellungsort/-datum	Cologne, 01.08.2019 Yu Wei/SA

Dipl.-Ing. Makowka, Leiter der Prüfstelle

www.tuv.com — TÜVRheinland® Genau. Richtig.



CERTIFICATE

Conformity of the Factory Production Control

0035-CPR-1090-1.02484.TÜVRh.2019.001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	**Structural components and kits for steel structures to EXC3 according to EN 1090-2**
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
	produced by or for
Manufacturer	**Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City, Jiangsu Province CHINA**
Manufacturing plant Production facility of the manufacturer	Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City, Jiangsu Province CHINA
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard **EN 1090-1:2009+A1:2011** under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	01.08.2019
Next Surveillance audit	31.07.2020
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse
Place and date of issue	Cologne, 01.08.2019 Yu Wei

Dipl.-Ing. Makowka
Head of certification body

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IAF DAkkS Deutsche Akkreditierungsstelle D-ZE-11052-07-00

TÜVRheinland® Precisely Right.

Welding Certificate

TÜVRh-EN1090-2.02439.2019.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	**Jiangyin Ronggang Pipeline Manufacturing Co., Ltd. No. 2, Dongding Road, ShanGuan, Chengdong Subdistrict, Jiangyin City, Jiangsu Province CHINA**
Technical specification	**EN 1090-2:2018**
Execution class(es)	**EXC3 according to EN 1090-2**
Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)	121 - Submerged arc welding with solid wire electrode 136 - MAG welding with flux cored electrode
Material Group	-
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	Zhang Xuefei, IWE born on: 03.06.1985
Substitute (Title, Surname, Name, Qualification, Date of birth)	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	01.08.2019
Period of validity	31.07.2020
Remarks	-
Place and date of issue	Cologne, 01.08.2019 Yu Wei/SA

Dipl.-Ing. Makowka
Head of certification body

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ABS Plant Approval Certificate

美国船级社工厂认可

ABS

CERTIFICATE NUMBER
PML-T1935394

ISSUING OFFICE
GCD Materials

CERTIFICATE OF
PIPE MILLS
FACILITY AND PROCESS APPROVAL

This is to certify that a representative of ABS did, at the request of
JIANGYIN RONGGANG PIPELINE MANUFACTURING CO., LTD.
NO. 2, DONGDING ROAD, SHANGUAN, JIANGYIN, China
attend its facilities as indicated in the ABS City CN Nantong Port (MLC) port office survey report number 3740014 dated 03 December 2019 in order to carry out a survey of the facilities and associated quality procedures. The facility is considered capable of manufacturing

Structural Piping components for marine applications

in accordance with the ABS Approval letter (Reference T1935394), ABS Rules, designated standards and ABS approved drawings. The approval is valid till 02 December 2024 subject to adherence to relevant ABS Rules and Survey requirements.

Marcus Cridland
Chief Metallurgist, ABS
ISSUE DATE: 03 December 2019
EXPIRY DATE: 02 December 2024

MAR C CERT R1

Factory approval by Bureau Veritas

法国船级社工厂认可

Page 1 / 2

Marine & Offshore

Certificate number: SMS.W.III/127384/A.0

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RECOGNITION FOR
BV MODE II SCHEME

Jiangyin Ronggng Pipeline Manufacturing Co.,Ltd.
JIANGYIN - CHINA

Summary of the range of the recognition which is detailed in the subsequent page(s):
Welded Pipe

This certificate is issued to attest that Bureau Veritas Marine & Offshore has performed, at the above company's request and in compliance with the requirements of NR320, a satisfactory assessment of the manufacturing facilities and associated quality procedures related to the range of the recognition.

This certificate will expire on: 06 Jul 2024

For BUREAU VERITAS,
At BV SHANGHAI, on 06 Jul 2020,
George Qiao

This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

The electronic version is available at: http://www.veristarpm.com/veristamb/jsp/ViewPublicPdfRecognition.jsp?id=kufayvj4p

BV Mod. Ad.E 697 June 2017 This certificate consists of 2 page(s)

API 2B

Certificate of Authority to use the Official API Monogram
License Number: 2B-0207 ORIGINAL

The American Petroleum Institute hereby grants to

JIANGYIN RONGGANG PIPELINE MANUFACTURING CO., LTD.
No. 2, Dongding Road
Shanguan, Chengdong Subdistrict
Jiangyin, Jiangsu
People's Republic of China

the right to use the Official API Monogram® on manufactured products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1® and **API-2B** and in accordance with the provisions of the License Agreement.

In all cases where the Official API Monogram is applied, the API Monogram shall be used in conjunction with this certificate number: **2B-0207**

The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason satisfactory to the Board of Directors of the American Petroleum Institute.

The scope of this license includes the following: Steel Pipe

QMS Exclusions: Design and Development; Servicing

Effective Date: DECEMBER 28, 2020
Expiration Date: DECEMBER 28, 2023

To verify the authenticity of this license, go to www.api.org/compositelist.

Vice President of Global Industry Services

American Petroleum Institute

2019-151 | Digital

AWS QC1 焊接工程师

American Welding Society®

Certifies that Welding Inspector

Bing Mei

has complied with the requirements of AWS QC1, Standard for AWS Certification of Welding Inspectors

20061171
CERTIFICATE NUMBER

Jun/01/2023
EXPIRATION DATE

AWS PRESIDENT

AWS QUALIFICATION & CERTIFICATION COMMITTEE CHAIR

American Welding Society®

Certifies that Welding Inspector

Yongpan Zhang

has complied with the requirements of AWS QC1, Standard for AWS Certification of Welding Inspectors

20061191
CERTIFICATE NUMBER

Jun/01/2023
EXPIRATION DATE

AWS PRESIDENT

AWS QUALIFICATION & CERTIFICATION COMMITTEE CHAIR

Welder qualification 焊工人员资质

焊工人员名单 List of welders

序号 No.	姓名 Name	身份证 Identity card	焊接方法 Welding Type	发证日期 date of issue	焊工号 Welder No.	发证单位 issue unit	备注 Remark
1	田俊伟 Tian Junwei	341227199002203014	SAW	2020-4-15	FW1184	BV	
2	徐漫漫 Xu manman	341227199005073024	SAW	2020-4-15	FW1185	BV	
3	Zhang Hugiang	320219198010209011	FCAW	2020-4-15	FW1183	BV	
4	吴建苏 Wu Jiansu	372925198809055937	FCAW	2020-4-15	T10142	BV	
5	瞿成 Qu Cheng	320321199005302859	FCAW	2020-4-15	T10143	BV	
6	王华林 Wang Hualin	320982198302086511	FCAW	2020-4-15	T10144	BV	
7	柴新成 Chai Xincheng	532524199104272014	SAW	2020-3-12	FGW0622	BV	
8	丁磊 Ding Lei	34222219881116243X	SAW	2020-3-12	FGW0623	BV	
9	杨卓 Yang Zhuo	430524200201208671	SAW	2020-3-12	FGW0627	BV	
10	王现军 Wang Xianjun	410527198311275010	SAW	2020-3-12	FGW0628	BV	
11	王军敬 Wang Junpo	410527199005262435	SAW	2020-3-12	FGW0629	BV	
12	Wan Hongliang	321323199809051513	SAW	2020-3-12	FGW0630	BV	
13	王站 Wang Zhan	342222199310152035	SAW	2020-3-12	FGW0631	BV	
14	朱龙 Zhu Long	342222198911052457	SAW	2020-3-12	FGW0632	BV	
15	付善宝 Fu Shanbao	320825197812231910	SAW/FCAW	2020-3-12	FGW0633	BV	
16	Ding Huanhuan	341322198608202437	SAW	2020-3-12	FGW0634	BV	
17	刘善 Liu Shan	342222198608082418	SAW	2020-3-12	FGW0635	BV	
18	李阳成 Li Yangcheng	510923199209120551	SAW	2020-3-12	FGW0636	BV	
19	魏峰龙 Wei Fenglong	341227199011283036	SAW	2020-3-12	FGW0637	BV	
20	谢卫卫 Xie Weiwei	610430198209035010	SAW	2020-3-12	FGW0638	BV	
21	Zhang Shouqao	320825196202224532	SAW	2020-3-12	FGW0639	BV	
22	左文权 Zuo Wenquan	320922198806210014	SAW	2020-3-12	FGW0640	BV	
23	陈勇 Chen Yong	430524199108248737	SAW	2020-3-12	FGW0641	BV	
24	何社会 He Shehui	612133197512143911	SAW	2020-3-12	FGW0642	BV	
25	范才华 Fan Caihua	430524199010247816	SAW	2020-3-12	FGW0643	BV	
26	韦勇 Wei Yong	422802199302286815	SAW	2020-3-12	FGW0647	BV	

焊工人员名单 List of welders

序号 No.	姓名 Name	身份证 Identity card	焊接方法 Welding Type	发证日期 date of issue	焊工号 Welder No.	发证单位 issue unit	备注 Remark
27	李汉奇 Li Hanqi	341322199407232415	SAW	2020-3-12	FGW0648	BV	
28	霍新付 Huo Xinfu	342127197011250214	SAW	2020-3-12	FGW0649	BV	
29	Peng Chaofeng	411426199004096614	FCAW	2020-3-12	FGW0650	BV	
30	周时伦 Zhou Shilun	320825196912082057	FCAW	2020-3-12	FGW0651	BV	
31	李良成 Li Gencheng	320823197612027234	FCAW	2020-3-12	FGW0704	BV	
32	李平 Li Ping	511381198308157875	FCAW	2020-3-12	T0071	BV	
33	闫宁 Yan Ning	320382198209287316	FCAW	2020-3-12	T0072	BV	
34	王庆虎 Wang Qinghu	320819197211274037	FCAW	2020-3-12	T0073	BV	
35	朱定帮 Zhu Dingbang	360302197610162510	SAW	2019-10-31	RG2019007	ABS	
36	邬文聪 Wu Wencong	430682198703044434	SAW	2019-10-31	RG2019006	ABS	
37	邬胜华 Wu Shenghua	430682197608274456	SAW	2019-10-31	RG2019001	ABS	
38	何粤 He Yue	422802199405305038	SAW	2019-10-31	RG2019002	ABS	
39	邓淮 Deng Huai	402802196510156894	SAW	2019-10-31	RG2019005	ABS	
40	谭勇 Tan Yong	43068219850203941X	SAW	2019-10-31	RG2019008	ABS	
41	王庆虎 Wang Qinghu	320819197211274037	FCAW	2019-10-31	RG2019003	ABS	
42	付善宝 Fu Shanbao	320825197812231910	FCAW	2019-10-31	RG2019004	ABS	
43	魏峰龙 Wei Fenglong	341227199011283036	GMAW	2019-10-31	RG2019009	ABS	
44	朱定帮 Zhu Dingbang	360302197610162510	SAW	2019-4-29	WPQR-RG-4	EN	
45	邬文聪 Wu Wencong	430682198703044434	SAW	2019-3-22	WPQR-RG-19001	EN	
46	邬文聪 Wu Wencong	430682198703044434	SAW	2019-4-29	WPQR-RG-3	EN	
47	王庆虎 Wang Qinghu	320819197211274037	FCAW	2019-3-22	WPQR-RG-19002	EN	
48	付善宝 Fu Shanbao	320825197812231910	FCAW	2020.7.6	07687CHN 20-2	BV	
49	Zhang Qianhao	321323198307204554	SAW	2020.7.6	07687CHN 20-1	BV	
50	王铁 Wang Tian	320723198001091631	SAW	2020.11.4	JS20IWD05217	CCS	
51	张自同 Zhang Zitong	411503199106011715	SAW	2020.11.4	JS20IWD05218	CCS	
52	付善宝 Fu Shanbao	320825197812231910	SMAW	2020.11.4	JS20IWD05215	CCS	

Qualification of NDT personnel 无损检测人员

NDT Personnel List

SN.	Name	NDT Method	Level	Cert. No.	Validity period	Specification
1	Wu Shaoping	UT	III	42002100895UT	2022.6.16	ISO 9712
2	Chen Weini	MT	III	61002112461MT	2022.6.17	ISO 9712
3	Bao Qiaozhen	UT	II	32002117339UT	2021.10.23	ISO 9712
4	Shan Xia	UT	II	32002105159UT	2020.11.17	ISO 9712
5	Tan Qisong	UT, VT	II	422802198611165019	2021.8.9	ASNT
6	Gao Xuan	UT, MT	II	210381198602206031	2021.8.9	ASNT
7	Huang Sheng	MT	II	422802199610270014	2021.8.9	ASNT
8	Xiang Zhen	VT	II	422802199112115038	2021.8.9	ASNT

四、生产设备

Production equipment

10000 吨液压折弯机
10000 ton hydraulic bending machine

200mm×4000mm 卷板机
200mm×4000 mm plate rolling machine

180mm×3500mm 卷板机
180mm×3500 mm plate rolling machine

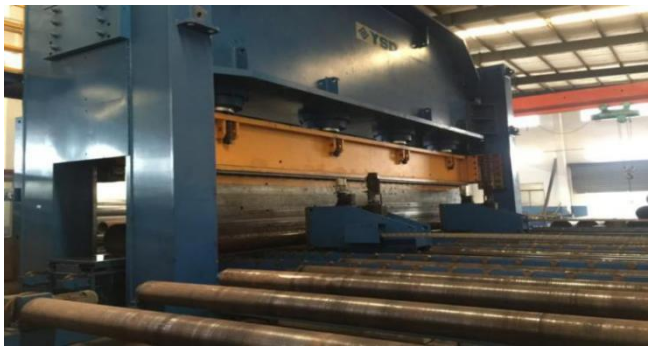
100mm×3000mm 卷板机
100mm×3000 mm plate rolling machine

130mm×3300mm 卷板机
130mm×3300 mm plate rolling machine

6000T 压机×2 台
6000T bending machine× 2 sets

60mm×4500mm 卷板机
60mm×4500 mm plate rolling machine

100mm×4000mm 卷板机
100mm×4000 mm plate rolling machine



3600 吨液压折弯机
3600 ton hydraulic bending machine

100mm*3200mm 三轴卷管机
100mm*3200mm three axle pipe rolling machine

全自动-数控下料机
Fully automatic CNC blanking machine

单丝焊焊接平台
Single wire welding platform

3600 吨虎口液压机（厚壁管整圆、锥管成型）
3600 ton C-type hydraulic press machine
(repair of thick wall pipe rounding /conical pipe forming)

3200T 预弯压头机
3200t pre bending machine

五、实验能力

Experimental Ability

100T 拉力实验机
The100T Tensile test machine

1.拉伸 各类型夹块，适用于各种板状试样棒状试样，最大力 1000KN。
2.弯曲 20-300mm 各种弯头直径。

1、Tensile test applied for steel plate and bar specimen， Max：1000KN.
2、Bend test for 20-300mm bend diameter.

落锤实验机
Drop-weight tear test machine

150J 和 450J 的摆锤，低温箱最低-60℃。

Charpy impact Test Machine 150J-450J pendulum bob, with lowest temperature container to -60℃.

摆锤实验机
Pendulum impact test machine

最大冲击能量 30000J，低温箱最低-80℃

DWTT Impact Test Machine
Max. impact force 30000J,with lowest temperature coantainer to -80℃

莱卡显微镜
Leica mincroscope

金相分析
The metallorgaphic test

定型或定量地分析焊接头的组织性貌征
It is used to qualitaively analyze the organizetional and structral characteristics of joint

斯派克全通道直读光谱分析仪
SPECTRO Direct-reading Spectrometer

六、防腐设备

ANTICORROSIVE EQUIPMENT

2.5m×3m 全自动抛丸机
2.5m × 3M automatic shot blasting machine

全自动油漆涂装线
Automatic painting line

七、生产范围

Production scope

JCOE 线生产能力

Production capacity of JCOE line.

管径 Pipe O.D		壁厚 W.T. 最小屈服强度 Min.Yield Strength(Mpa)									长度 Length(m)
In.	Mm	245(B)	290(X42)	360(X52)	415(X60)	450(X65)	485(X70)	555(X80)	625(X90)	690(X100）	
16	406	6.0-37.0	6.0-34.0	6.0-31.0	6.0-29.0	6.0-28.0	6.0-27.0	6.0-26.0	6.0-25.0	6.0-24.0	6.0-13.5
18	457	6.0-40.0	6.0-37.0	6.0-34.0	6.0-31.0	6.0-30.0	6.0-29.0	6.0-28.0	6.0-27.0	6.0-25.0	6.0-13.5
20	508	6.0-43.0	6.0-40.0	6.0-36.0	6.0-34.0	6.0-32.0	6.0-31.0	6.0-29.0	6.0-29.0	6.0-27.0	6.0-13.5
22	559	6.0-45.0	6.0-42.0	6.0-38.0	6.0-36.0	6.0-34.0	6.0-33.0	6.0-31.0	6.0-30.0	6.0-28.0	6.0-13.5
24	610	6.0-48.0	6.0-44.0	6.0-40.0	6.0-38.0	6.0-36.0	6.0-35.0	6.0-33.0	6.0-32.0	6.0-30.0	6.0-13.5
26	660	6.0-50.0	6.0-46.0	6.0-42.0	6.0-40.0	6.0-38.0	6.0-37.0	6.0-34.0	6.0-33.0	6.0-31.0	6.0-13.5
28	711	6.0-52.0	6.0-48.0	6.0-44.0	6.0-41.0	6.0-40.0	6.0-38.0	6.0-36.0	6.0-34.0	6.0-33.0	6.0-13.5
30	762	7.0-55.0	7.0-50.0	7.0-46.0	7.0-43.0	7.0-41.0	7.0-40.0	7.0-37.0	7.0-36.0	7.0-34.0	6.0-13.5
32	813	7.0-57.0	7.0-52.0	7.0-48.0	7.0-44.0	7.0-43.0	7.0-41.0	7.0-39.0	7.0-38.0	7.0-36.0	6.0-13.5
34	864	7.0-59.0	7.0-54.0	7.0-49.0	7.0-46.0	7.0-44.0	7.0-43.0	7.0-40.0	7.0-39.0	7.0-37.0	6.0-13.5
36	914	8.0-61.0	8.0-56.0	8.0-51.0	8.0-48.0	8.0-46.0	8.0-44.0	8.0-42.0	8.0-40.0	8.0-38.0	6.0-13.5
38	965	8.0-63.0	8.0-580	8.0-52.0	8.0-49.0	8.0-47.0	8.0-46.0	8.0-43.0	8.0-41.0	8.0-39.0	6.0-13.5
40	1016	8.0-64.0	8.0-60.0	8.0-54.0	8.0-51.0	8.0-49.0	8.0-47.0	8.0-44.0	8.0-42.0	8.0-40.0	6.0-13.5
42	1067	8.0-66.0	8.0-61.0	8.0-56.0	8.0-52.0	8.0-50.0	8.0-48.0	8.0-45.0	8.0-43.0	8.0-41.0	6.0-13.5
44	1118	9.0-68.0	9.0-63.0	9.0-57.0	9.0-53.0	9.0-51.0	9.0-50.0	9.0-47.0	9.0-45.0	9.0-42.0	6.0-13.5
46	1168	9.0-70.0	9.0-64.0	9.0-58.0	9.0-55.0	9.0-53.0	9.0-51.0	9.0-48.0	9.0-46.0	9.0-44.0	6.0-13.5
48	1219	9.0-71.0	9.0-66.0	9.0-60.0	9.0-56.0	9.0-54.0	9.0-52.0	9.0-49.0	9.0-47.0	9.0-45.0	6.0-13.5
52	1321	9.0-73.0	9.0-67.0	9.0-61.0	9.0-57.0	9.0-55.0	9.0-53.0	9.0-50.0	9.0-48.0	9.0-46.0	6.0-13.5
56	1422	10.0-74.0	10.0-69.0	10.0-62.0	10.0-58.0	10.0-56.0	10.0-54.0	10.0-51.0	10.0-49.0	10.0-47.0	6.0-13.5
60	1524	10.0-75.0	10.0-70.0	10.0-63.0	10.0-59.0	10.0-57.0	10.0-55.0	10.0-52.0	10.0-50.0	10.0-48.0	6.0-13.5
64	1626	10.0-75.0	10.0-70.0	10.0-63.0	10.0-59.0	10.0-57.0	10.0-55.0	10.0-52.0	10.0-50.0	10.0-48.0	6.0-13.5

RBE 线生产能力

Production capacity of RBE line.

产 品 范 围 R&W

管径		壁厚 W.T.(min)	壁厚 W.T.(max)（mm） 最小屈服强度（Mpa）									最大卷制宽度 (mm)
In.	mm	mm	245(B)	290(X42)	360(X52)	415(X60)	450(X65)	485(X70)	555(X80)	625(X90)	690(X100)	10mm≤壁厚＜65mm时，
36.0	914	16	50	45	41	38	36	35	32	31	29	最大卷制宽度3200mm；
38.0	965	16	50	45	41	38	36	35	32	31	29	65mm≤壁厚＜80mm时，
39.4	1000	16	50	45	41	38	36	35	32	31	29	最大卷制宽度4000mm；
43.3	1100	16	55	50	45	42	40	39	36	34	32	壁厚≥80mm时，
47.2	1200	16	60	54	49	46	44	42	39	37	35	最大卷制宽度3000mm。
51.2	1300	16	65	59	54	50	47	46	42	40	38	最大对接长度63000mm
55.1	1400	16	70	63	58	53	51	49	45	43	41	最大对接重量：300t
59.1	1500	16	75	68	62	57	55	53	49	46	44	
63.0	1600	16	80	72	66	61	58	56	52	49	47	
66.9	1700	16	85	77	70	65	62	60	55	52	50	
70.9	1800	16	90	81	74	69	66	63	58	55	53	
74.8	1900	16	95	86	78	73	69	67	62	58	55	
78.7	2000	16	100	90	82	76	73	70	65	61	58	
82.7-200	2100-5080	16	120	108	99	92	88	84	78	74	70	

八、仓储起重能力

storage and lifting capacity

公司拥有 10000m2 室内堆场，厂区内起重能力 350T，距靖江码头 3km,可直达长江沿岸，据上海港 100km ，海运便捷。

The company covered storage yard of 10000 ㎡, equipped lifting capability 350MT,and 3 km from Jingjiang which is direct access to shanghai port through Yangtze river.

九、公司业绩表

company performance table

项目名称/客户 Project Name/Location	适用标准 STANDARD	材质 MATERIAL	规格 SIZE (MM)	数量 QTY(MT)	生产日期 PRODUCE DATE
沙特吉赞 Saudi Jazan	API 2B SAES-W-013 AWS D1.1	API 2W 50 API 2H 50NZ S355G8+NZ	φ1067×35 φ762×35	190	Sep.2017 2017 年 9 月
德国汉堡 Hamburger,Germany	EN 10219 EN 1090 EXC3	S355 J2 S355 J2 Z15	φ610×10.3 φ711×14 φ813×14 φ1016×30	247.35	Sep.2017 2017 年 9 月
巴拿马 Panama	ASTM A139 AWS D1.1	API 5L X42	φ1372×9.53 φ1372×12.7 φ1828×12.7 φ1828×25.4	800	Aug.2017 2017 年 8 月
比利时安特卫普 Antwerp,Belgium	EN 10219 EN 1090 EXC3	S355 J2 S355 J2 Z15	φ711-φ1016*25-45	180	Aug.2017 2017 年 8 月
上海 Shanghai	GB 50205	Q345B Q345B Z15	φ450×20/30 φ600×20/38 φ700×30 φ750×38 φ800×60	1067	Sep.2017 2017 年 9 月
上海 Shanghai	GB/T 13793 JGJ/T 251	Q345B	φ600×19 φ700×19	5200	Sep.2017 2017 年 9 月

加拿大 Canada	ASTM A252	S355JR	φ1067*12.7	580	Dec.2016 2016 年 12 月
比利时安特卫普 Antwerp,Belgium	API 5L	X70	Φ2330*28/36 Φ2020*23/27 Φ2540*34/38	2401	Jan.2017 2017 年 1 月
俄罗斯 Russia	API 2B	E40	Φ762*70	2099	Feb.2017 2017 年 2 月
比利时安特卫普 Antwerp,Belgium	API 5L	X70	φ1800*22 φ1800*30 φ1800*44 φ1800*22	1500	Nov.2016 2016 年 11 月
澳大利亚墨尔本 MelbourneAustralia	API 5L	X52	φ914*7.94 φ914*9.53 φ914*12.7 φ914*25.4	830	Aug.2016 2016 年 9 月
加拿大斯夸米什 Squamish,Canada	ASTM A252	S355J2	φ914*15.88	860	Dec.2016 2016 年 12 月
苏州湾项目 Suzhou Bay project	GB/T17505	Q345C	φ800*16 φ750*14 φ1100*30	6000	Jan.2017 2017 年 1 月
北京中铁大厦 China railway building, Beijing	GB/T13793	Q420B-Z35	φ980*40 φ980*50 φ980*60 φ980*65	25,000	Dec.2016 2016 年 12 月
	GB/T3091	Q345B	Φ500~800*20	2,000	

成都体育中心 Chengdu Sports Center			φ700~900*25		pe.2016 2016 年 9 月
冰雪世界 Ice and snow world	GB/T3091	Q345B	φ700*25.4 φ700*30 φ700*38	5000	Aug.2016 2016 年 8 月
成都金融城 Chengdu Financial City	GB/T3091	Q345B-GJC	φ1000*50	1,200	Aug.2016 2016 年 8 月
澳大利亚 凯恩斯码头 Port of Cairns ,Australia	EN 10204	Q390B	2200*16*24m 2200*32*18m	637	July 2019 2019 年 7 月
意大利 Italy	EN 10219	S355 J2	559*25/28/35/40	621	July 2019 2019 年 7 月
东部电厂 East Power Plant	GB/T3091	Q345B	550/610*25	8000	Sep. 2019 2019 年 9 月
孟加拉 BRAC 大学 Bengal BRAC university	EN10210	S355 J0-Z15	1350*45/50/55/60	6000	Jun. 2019 2019 年 6 月
中东项目 Middle East Project	EN10219	S460M	2500×60×22.4	3000	Apr. 2019 2019 年 4 月
拉斐尔云廊 Rafael cloud Corridor	GB/T3091	q390B	609-508*	3000	Oct. 2019 2019 年 10 月
平南三桥 Pingnan three bridge	GB/T3091	Q345C	700*14/20*12000	2500	Sep. 2019 2019 年 9 月

印尼 ABS 海工项目 Indonesia marine engineering project	ABS Classification Society 3.2	EQ47-R	1065*52/47*11490	400	Dec. 2019 2020 年 12 月
俄罗斯北极圈亚马尔模块项目 Russian Arctic Circle Yamal module project	ABS weld API 2B	S460ML		9000	May.2020 2020 年 5 月
杭州萧山机场项目 Xiaoshan Airport Project,Hangzhou	GB 11345	Q390B	900*40/50/60	2000	May.2020 2020 年 5 月
FPSO 船用结构管 FPSO marine structure pipe	BV Classification Society 3.2	BV-DH36	750*35 1100*70 1000*50	1000	Nov. 2020 2020 年 11 月
炼化船吊机休息臂结构管项目 Structure of rest arm of refinery ship crane	ABS Classification Society 3.2	ABS-AH36/DH36	610*16 711*25	200	Nov.2020 2020 年 11 月
2400 吨船用吊机主臂架架构管 Main boom frame pipe of 2400t marine crane	CCS	CCS-Q690D	600*32/30/28	340	Jan.2021 2021 年 1 月
3600 吨船用吊机主臂架结构管 Main boom frame pipe of 2400t marine crane	CCS	CCS-Q690D	600*34/32/30	340	Mar.2021 2021 年 3 月
北京地铁项目 Beijing Metro Project	GB/T 30063-2013	Q355B-Z25	1450*80 1400*80 1200*80	8000	May.2021 2020 年 5 月
上海冰雪之星	GB 50205-2020	Q420GJB-Z25	1600*70 1200*50 1600*80	2000	Jan.2021 2021 年 1 月
JSD6000 铺管船托管架项目 Jsd6000 pipe laying vessel stinger project	Lloyd's Register of Shipping	S355MLO/S460MLO	700*20 1400*20 1600*100/70/50	1000	Apr.2021 2021 年 4 月
中国各风电场导管架制作 Jacket fabrication of wind farms in China	API 2B AWS D1.1	DH36/DH36-Z35/EH36/ EH36-Z35/Q355NE	800~2100*20~80	100,000	Ongoing production 持续制作中

产品及项目展示

Product and project display

深圳东部电厂项目 8000 吨 2019 年 3 月完成 主要规格：610×25、550×20

Shenzhen East power plant project. 8000 tons. Completed in March 2019. Main specifications: 610 × 25, 550 × 20

中东项目 3000 吨 2019 年 4 月完成 主要规格：2500×60×22.4m

Project in the Middle East. 3000 tons. Completed in April 2019. Main specification: 2500 × 60 × 22.4m

上海拉斐尔云廊项目 4000 吨 2018 年 10 月完成 主要规格：锥管

Shanghai Rafael cloud Corridor project. 4000 tons. Completed in October 2018. Main specification: cone

呼和浩特文化客厅项目 5000 吨 2018 年 9 月完成 主要规格：1200×60 2150×50

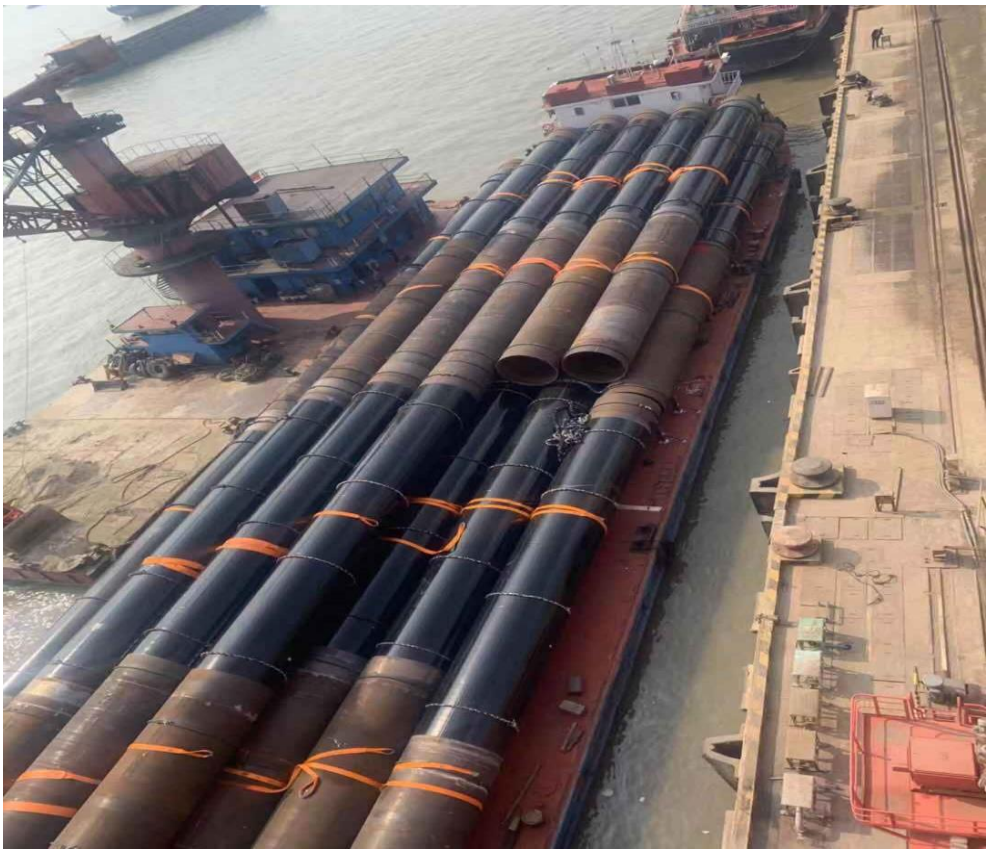
Hohhot cultural living room project. 5000 tons. Completed in September 2018. Main specification: 1200 × 60, 2150 × 50

青岛港安置楼项目　2000 吨　2019 年 10 月完成　主要规格：1200×35　1000×40

Qingdao port resettlement building project. 2000 tons. Completed in October 2019. Main specification: 1200 × 35 , 1000 × 40

广西平南三桥　2000 吨　2018 年 11 月完成　主要规格：700×14/20

Pingnan third bridge, Guangxi. 2000 tons. Completed in November 2018. Main specification: 700 × 14 / 20



澳洲凯恩斯码头　　850 吨 2019 年 9 月 25 日完成　　主要规格：2200×20/25/32/40×25M/28M/31M
Port of Cairns, Australia.　　850 tons.Completed in 25th Sep. 2019. Main specification: 2200×20/25/32/40×25M/28M/31M

美国项目　1500 吨 2018 年 10 月 15 日完成　主要规格：2438.4×25×36M/27M
American Project　1500ton Completed in 15th Oct. 2018. Main specification:2438.4×25×35M/27M

加拿大温哥华项目　500 吨　2018 年 10 月 15 日完成　主要规格：2750/3050×44.5/38.1×27M/35M

Vancouver Project (Canada)　500ton　Completed in 15th Oct. 2018. Main specification:2750/3050×44.5/38.1×27M/35M

匈牙利广告塔项目　200 吨　2019 年 7 月完成　主要规格：1600*30*8.7M.

Hungarian advertising tower project. 200t.Completed in July 2019. Main specification: 1600 * 30 * 8.7m.

JSD6000 铺管船托管架项目　1000 吨　2021 年 4 月完成　　主要规格：1600*100/50/30/20 700*20/30

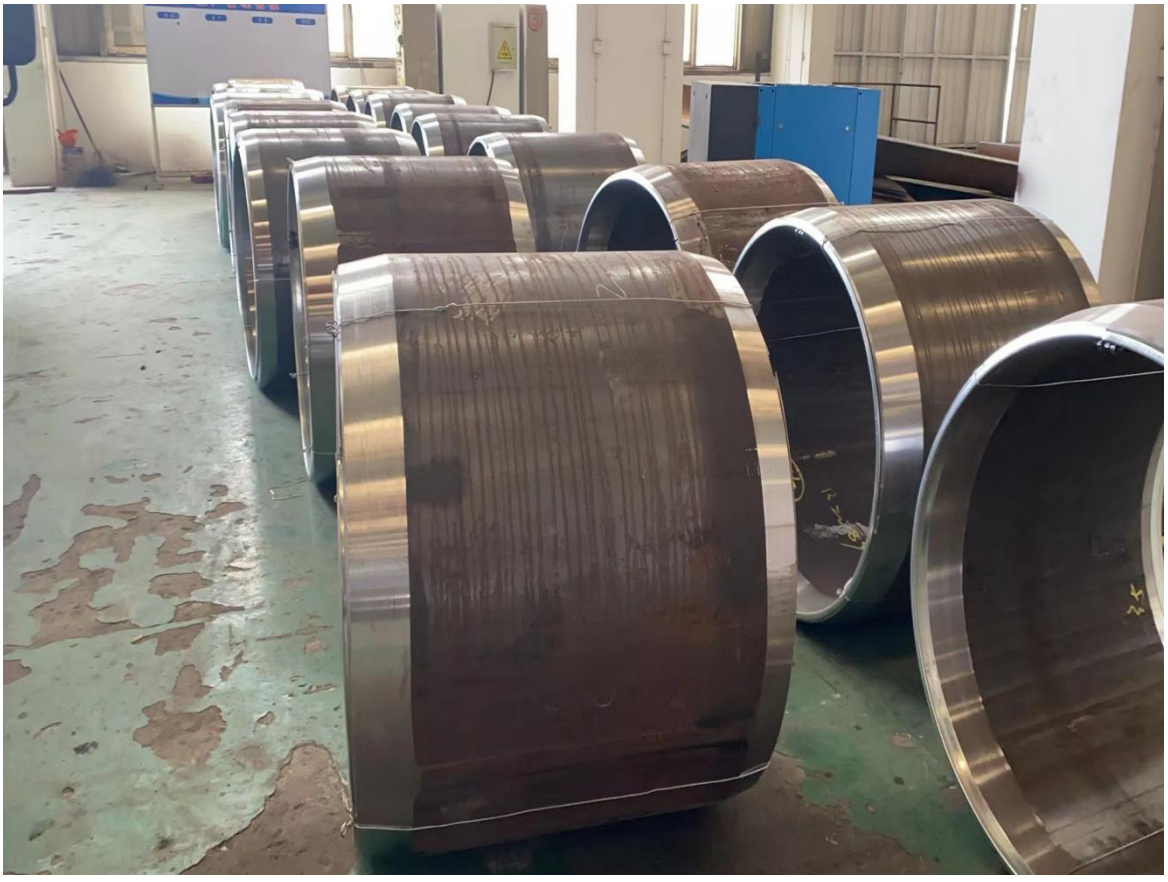
Jsd6000 pipe laying vessel stinger project. 1000 tons.　completed in April 2021.　　main specifications: 1600 * 100 / 50 / 30 / 20、700 * 20 / 30

加拿大结构管项目. 800 吨. 2020 年 4 月完成. 主要规格：457*31.75*36m/33m

Canadian structural pipe project. 200 tons. Completed in April 2020. Main specification: 457 * 31.75 * 36m / 33m

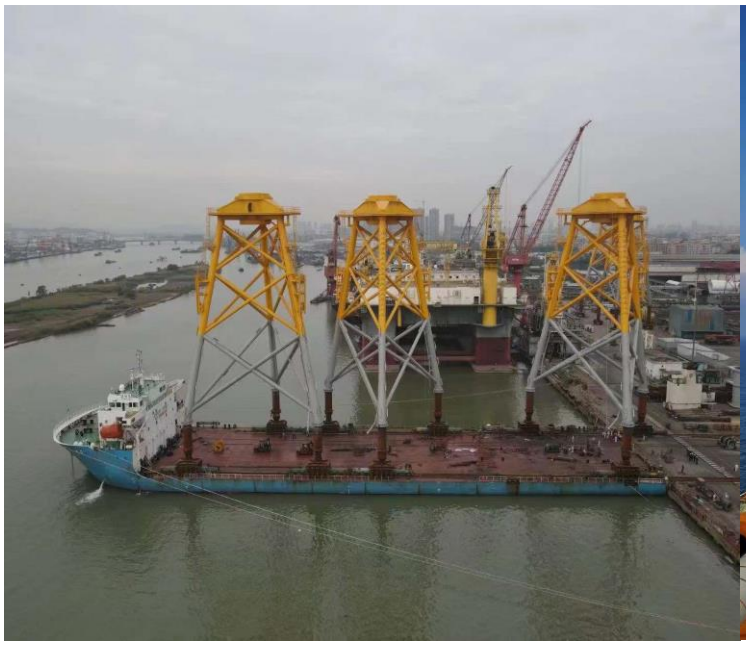
杭州萧山机场项目. 900 吨. 2020 年 3 月完成. 主要规格：900*40/50

Hangzhou Xiaoshan airport project. 900 tons. Completed in March 2020. Main specification: 900 * 40 / 50



西班牙结构管项目. 500 吨. 2021 年 5 月完成. 主要规格：1065*60*915 1016*20/18

Spanish structural pipe project. 500 tons. Completed in May 2021. Main specifications: 1065 * 60 * 915 1016 * 20 / 18




中国风电场项目. 10 万吨. 持续制作中. 主要规格：914*20/45 1050*30/50 1200*60 1400*60 1600*80 2100*80

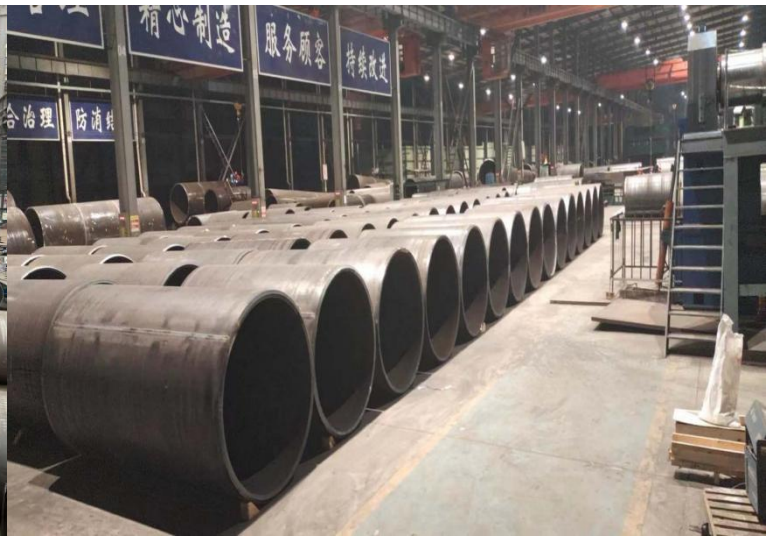
China wind farm project. 100000 tons. Continuous production.

Main specifications 914 * 20 / 45 1050 * 30 / 50 1200 * 60 1400 * 60 1600 * 80 2100 * 80





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